

Volume Boosters YT-300 / YT-305 / YT-320 / YT-325 / YT-310 / YT-315

Design features

- **Large flow capacity.** Specifically designed to be used in conjunction with valve positioners.
- **Optimal sensitivity.** Reacts to sudden change in supply pressure.
- **Fixed deadband.** Provides accurate and stable final positioning of the valve.
- **Internal bypass control.** Improves system stability.



SIL[✓] CE
SIL LEVEL 2

Item Type		YT-300 YT-305	YT-320 YT-325	YT-310 YT-315
Max. Supply Pressure		1 MPa = 10 bar = 145 psi		
Max. Signal / Output Pressure		0.7 MPa = 7 bar = 102 psi		
Signal/Output Pressure Ratio		1:1		
Flow Capacity (Cv)	Exhaust	1.32	2.08	5.24
	Output	1.19	2.72	4.91
Supply/Output Connection		Rc 1/4, 1/4 NPT	Rc 1/2, 1/2 NPT	3/4 NPT
Signal Connection		Rc 1/4, 1/4 NPT		1/4 NPT
Linearity		±1% F.S.		
Operating Temp.		-20 to +70 °C (-4 to +158 °F) (Standard type)		
Material	YT-300, YT-320, YT-310	Aluminium Diecasting		
	YT-305, YT-325, YT-315	Stainless Steel 316		
Weight	YT-300 YT-320 YT-310	0.5 kg (1.1 lb)	0.76 kg (1.7 lb)	2.3 kg (5.1 lb)
	YT-305 YT-325 YT-315	1.3 kg (2.9 lb)	1.9 kg (4.2 lb)	5 kg (11 lb)

Product Code

YT-300 - N - 1

Model

YT-300 = Aluminium 1/4"
YT-305 = Stainless Steel 1/4"
YT-320 = Aluminium 1/2"
YT-325 = Stainless Steel 1/2"
YT-310 = Aluminium 3/4"
YT-315 = Stainless Steel 3/4"

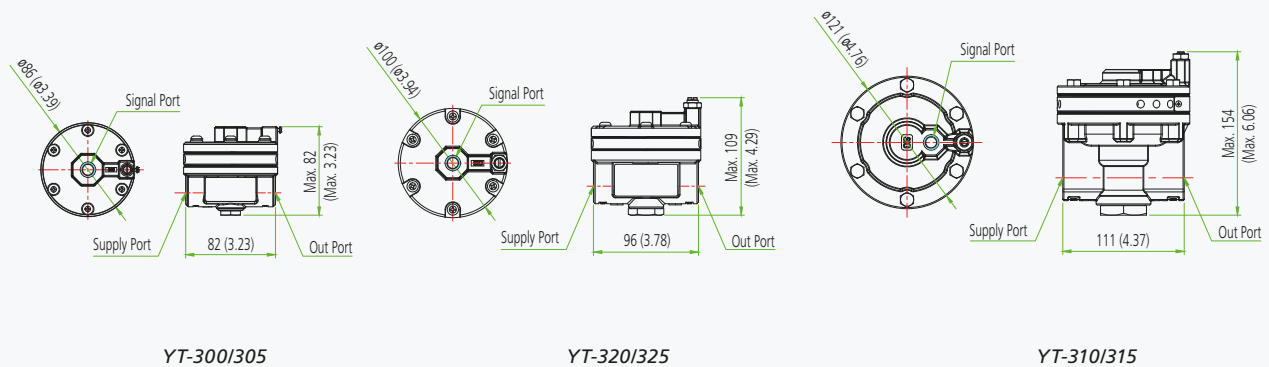
Connection Type (YT-305/325/310/315 are only available in NPT connection)

P = Rc
N = NPT

Operating Temp.

1 = -20 to +70 °C (-4 to +158 °F) (N/A for EAC)
2 = -20 to +120 °C (-4 to +248 °F) (N/A for EAC)
3 = -40 to +70 °C (-40 to +158 °F)
4 = -60 to +70 °C (-76 to +158 °F) (EAC only)

Dimensions: mm (Inches ")



ایمن کنترل سه‌ه‌ند

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Honeywell



آدرس: تهران - خیابان سمیه - بعد از تقاطع بهار - ساختمان ایرج - پلاک ۶۳ - واحد ۱۱

۰۹۳۹۵۱۸۸۱۶۴

۰۲۱-۸۸۳۴۱۴۸۳

۰۲۱-۸۶۰۷۲۸۲۳

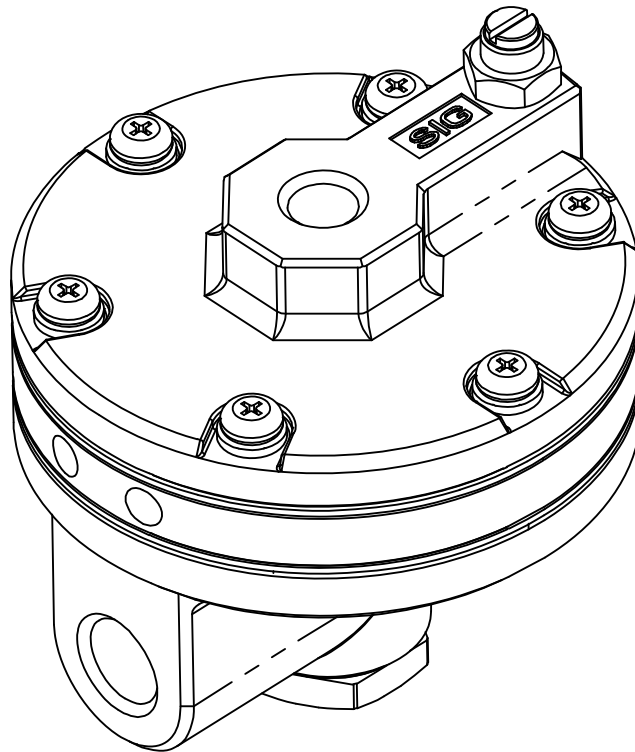


IMEN
CONTROL
SAHAND

Volume Booster Relays

YT-320

USER'S MANUAL



YTC

V.1.01

Product Description

Volume booster relay, YT-320 is used in pneumatic control valve which receives positioner's output signal and supply air pressure actuator for reduce response and adjusting time.

Product Characteristic

- Supplies constant air pressure at the rate of 1:1.
- By-passing control enhance safety of control valve.
- Responses to slight changes in input signal, which increases accuracy of output of air pressure to actuator.
- Built-in 100 mesh screen filters dusts in the air.

Label



MODEL: Indicates product's model, suffix, and options (if any). Please see below table for more detailed information on suffix.

AIR CONNECTION: Indicates the size of air connection port.

MAX. SUP. PRESS.: Indicates maximum level of air supply.

MAX. SIG./OUT PRESS.: Indicates maximum signal/output level.

PRODUCT NO.: Indicates the product's unique serial number.

Suffix Symbol

YT-320 follows suffix symbols as below.

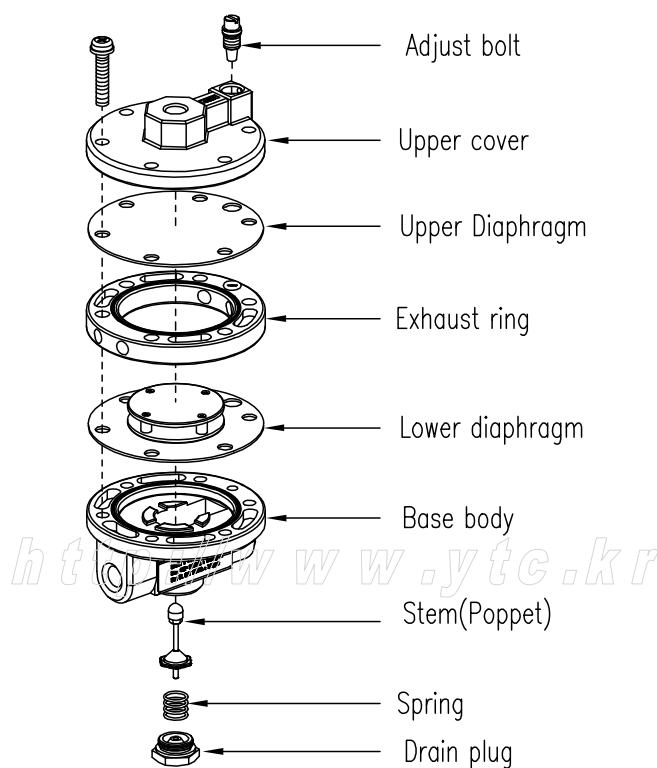
YT-320 [1] [2]

[1] Connection Size	P : PT
	N : NPT
[2] Ambient Temperature	1 : -20 ~ 70℃
	2 : -20 ~ 120℃
	3 : -40 ~ 70℃

Specification

Category	YT-320
Max Supply Pressure	Max. 7 kgf/cm ² (100psi)
Max Output Pressure	Max. 7 kgf/cm ² (100psi)
In/ Output Pressure Ratio	1 : 1
Flow Capacity (Cv)	2.26
In/ Output Connection	PT (NPT) 1/2
Signal Connection	PT (NPT) 1/4
Linearity	±1% (F.S.)
Hysteresis	1%
Ambient Temp	-20~70℃(St'nd), -20~120℃(High), -40~70℃(Low)
Material	Aluminum Diecasting
Weight	0.76kg

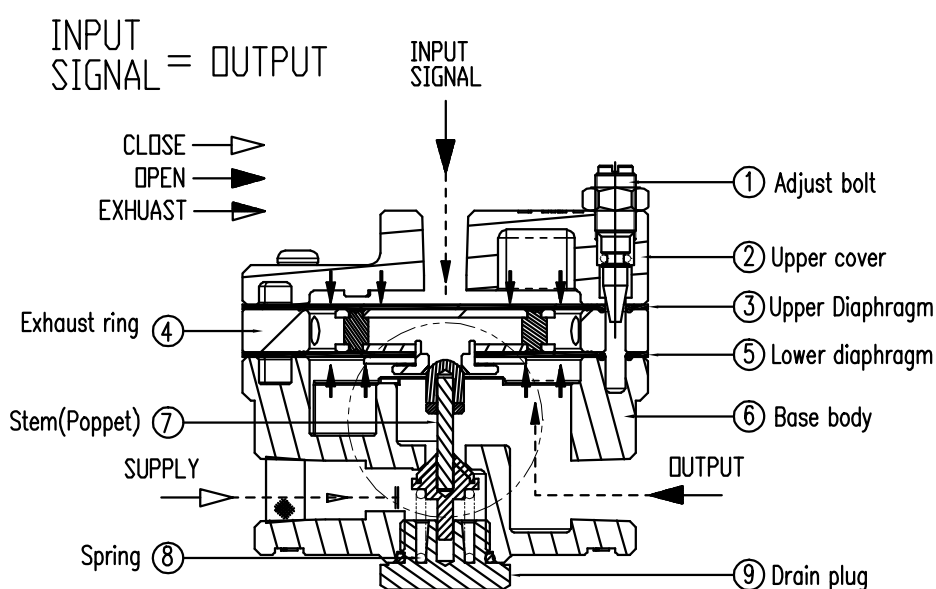
Part and Assembly



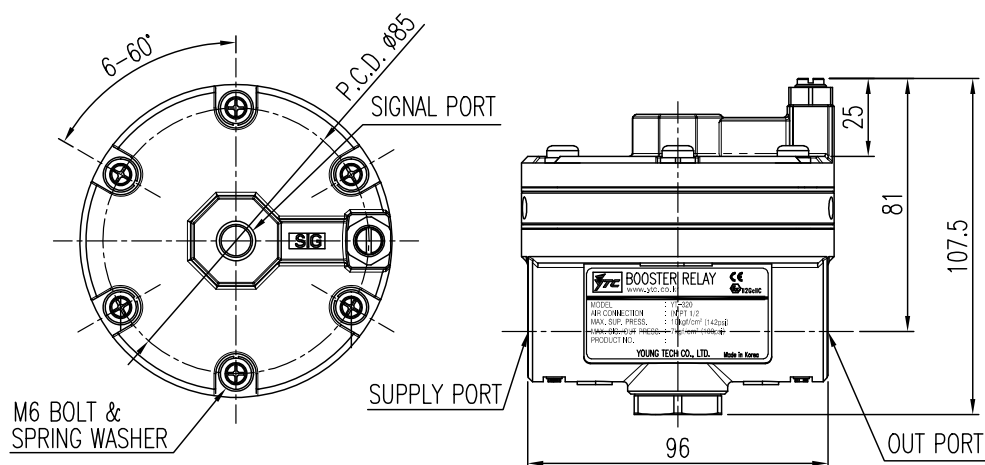
Please be knowledgeable of product's major parts and assembly steps for future maintenance.

Operation Logic

The air pressure is being supplied to actuator by the supply pressure from regulator, which sends output signal to signal port. The upper diaphragm (③) is being pushed down to lower diaphragm (⑤) and push main disk (⑨). The air pressure then will be supplied to actuator through exhaust port. Balanced output and signal pressure will move upper diaphragm (③) which would maintain the rate 1:1 constantly. If output is higher than signal pressure, then diaphragm assembly will be raised which would result exhaustion of output pressure through exhaust ring (④). Output pressure's sensitivity to signal can be adjusted by rotating adjust bolt (①), and safety of closed loop system can be enhanced.



Dimension (outer)



Installing

⚠ Caution

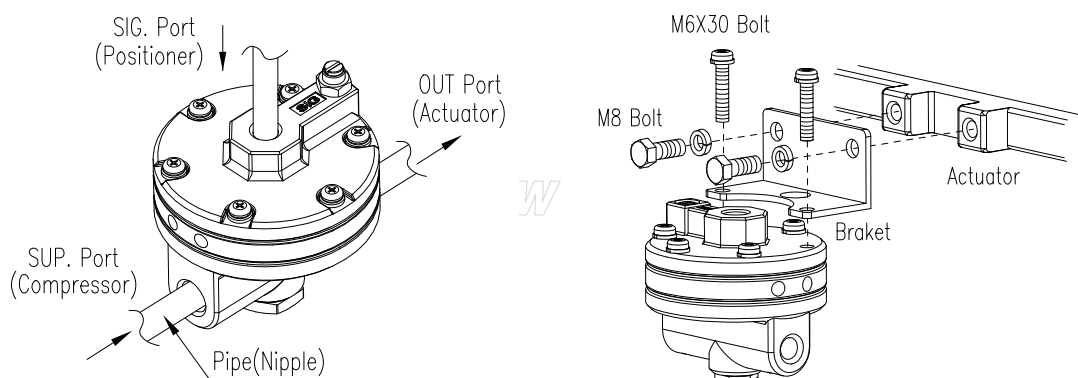
When installing the product, please follow below procedures.

- Always wear safety equipments and follow safety procedures.
- Compressed gas can be exploded and damage the body/parts or surrounding structure, if the product's maximum specification exceeded. Please check the product's specification before installing. Also, in order to minimize the damage, in case of accident, please make sure all of the compressed/pressurized input lines by-passed.
- For maintenance, please stop volume booster's operation timely basis.
- Air must be clean, dry, and not corrosive gas which must be passed through the filter.
- Inflow air will be exhausted through the exhaust port which located on the side of the volume booster.
- Please be check exhaust port for substances or obstacle. Also, make sure not to leave volume booster in sealed places.
- It is recommended to use appropriate capacity of air filter regulator.

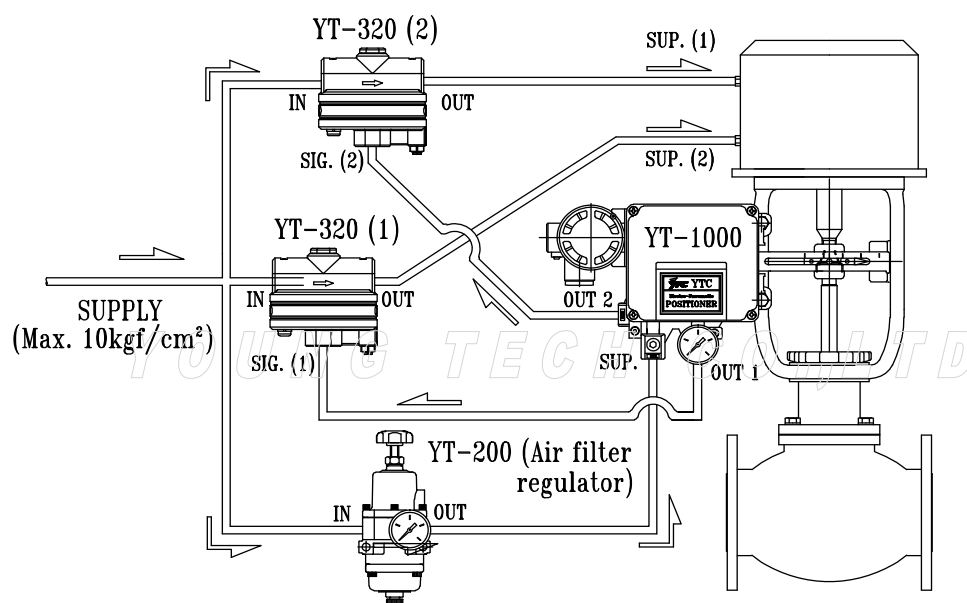
Install Layout

YT-320 should be installed between actuator, positioner, and supply pipes, and can be installed without a bracket which can be supported only by air pressure pipes. Before connecting pipes, please make sure the inside of pipes are clear, and the size of the pipe are relevant to the capacity.

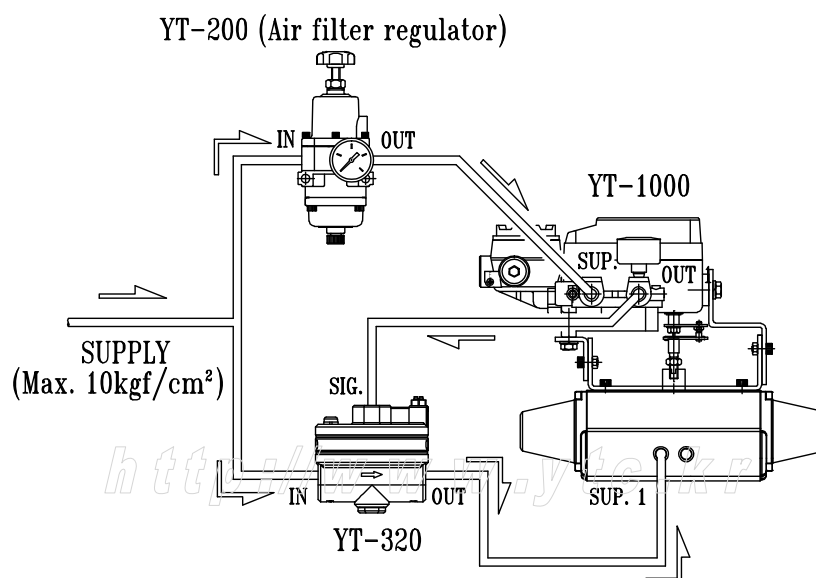
If the booster must be mounted on a bracket, the bracket must be made according to the outer dimension on the previous page.



Install Example



LINEAR ACTUATOR TYPE



ROTARY ACTUATOR TYPE

Maintenance

Please refer to below table (repair kit) and parts' name (pg 2). Before replacing any parts, please make sure to follow field's safety instruction and manual to avoid any accidents and damages to the product.

Repair kit

Part Name	Qty
Upper Diaphragm	1 (ea)
Lower Diaphragm Assembly	1 (set)
O-ring	3 (ea)

When using Repair Kit, all of the parts must be replaced at the same time. Partial replacing part may result shortening product's life cycle.

Troubleshooting

► No valve operation response to signal to positioner

- ① Please check if air pressure supplied is constant and normal from regulator to positioner and/or volume booster.
- ② Please check if air pressure is being exhausted from positioner's exhaust port.
- ③ Please check if supply and exhaust port are being not blocked.

► Unstable valve operation when signal has been sent to positioner

- ① Please reduce valve packing and/or valve friction level.
- ② Please increase size of the actuator.

► Hunting occurs when signal has been sent to positioner

- ① Please reduce valve packing and/or valve friction level.
- ② Please increase size of the actuator.
- ③ Please rotate control screw counter-clockwise on top of the booster to reduce sensitivity.

► Slow valve operation when signal has been sent to positioner

- ① Please check if regulator control pressure is too low.
- ② Please check if supply pipe to actuator is blocked.
- ③ Please check if there is any leakage.
- ④ Please rotate control screw clockwise on top of the booster to enhance sensitivity.

Manufacturer Warranty

- For the safety, it is imperative to follow install instruction in the manual. It is not manufacturer's responsibility for any damages due to the user's negligence.
- It is not manufacturer's responsibility for any damages or accident due to user's alteration of the product and parts. If alteration or modification is necessary, please contact the manufacturer directly.
- Manufacturer warrants the product from the date of original retail purchase of the product for one (1) year, except as otherwise stated.
- Manufacturer warranty will not cover the products that the product have been subjected to abuse, accident, alteration, modification, tampering, negligence, misuse, faulty installation, lack of reasonable care, repair or service in any way that is not contemplated in the documentation for the product, or if the model or serial number has been altered, tampered with, defaced or removed; damages that occurs in shipment, due to act of God, failure due to power surge, and cosmetic damage. Improper or incorrectly performed maintenance or report voids this Limited Warranty.
- For detailed warranty information, please contact the corresponding local Young Tech Co., Ltd office or headquarter office in South Korea.

Young Tech Co., Ltd

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